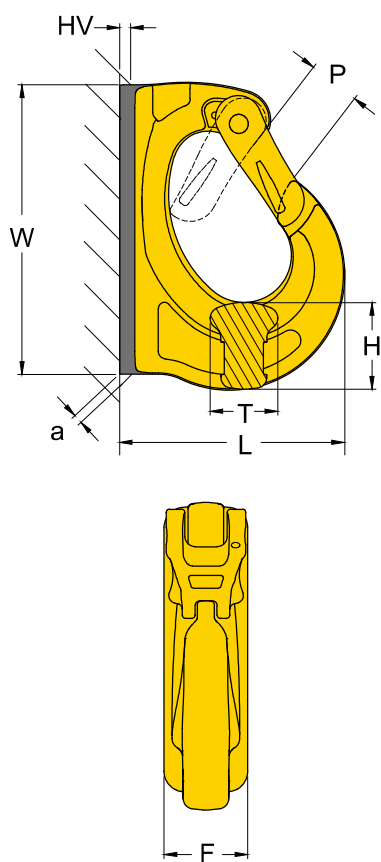


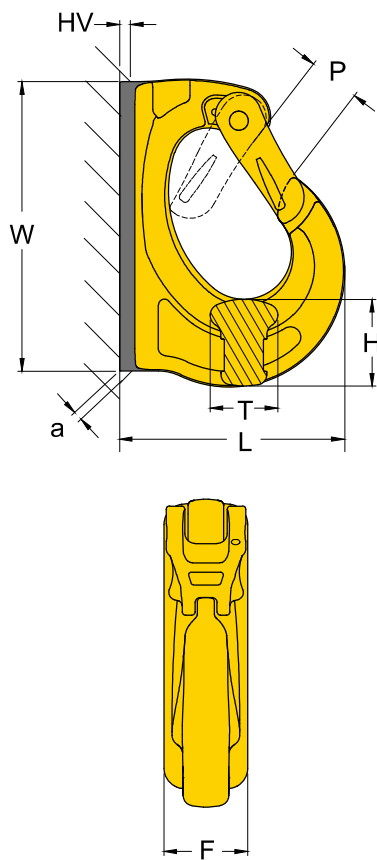


- Manufactured from forged alloy steel, quenched and tempered.
- Tested and certified by DGUV GS-OA-15-03.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.

Excavator Hook

Metric (8-083)

Item No.	Working Load Limit	Dimensions (mm)								N.W.
	tonnes	F	H	L	P	T	W	HV	a	kg
8-083-0075	0.75	19	20	56	19	13	82	5	3	0.3
8-083-01	1.00	25	27	72	27	17	95	6	4	0.6
8-083-02	2.00	30	30	86	33	20	114	8	5	0.9
8-083-03	3.00	35	32	105	30	23	132	10	6	1.4
8-083-04	4.00	42	38	112	30	29	140	11	7	1.9
8-083-05	5.00	45	47	131	32	30	165	12	8	2.9
8-083-08	8.00	50	51	133	34	40	172	13	9	3.5
8-083-10	10.00	55	57	170	51	43	220	14	9	6.3
8-083-15	15.00	60	67	191	53	50				



- Manufactured from forged alloy steel, quenched and tempered.
- Tested and certified by DGUV GS-0A-15-03.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.

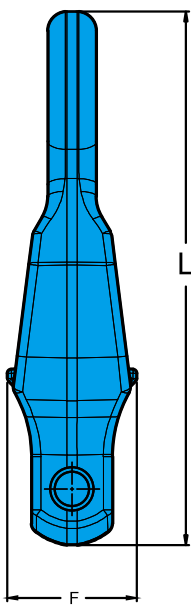
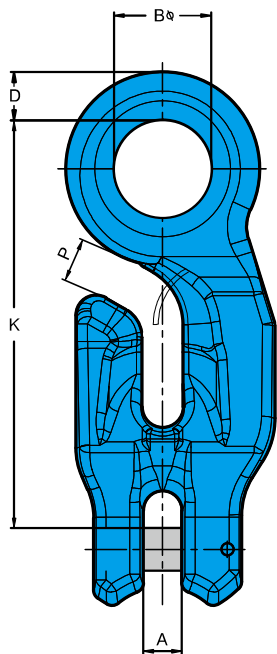
Weld-on Hook

Metric (8-081)

Item No.	Working Load Limit	Dimensions (mm)								N.W.
	tonnes	F	H	L	P	T	W	HV	a	kg
8-081-01	1.0	25	27	72	18	18	95	7	4	0.6
8-081-02	2.0	30	30	85	25	20	115	8	5	1.0
8-081-03	3.0	35	30	105	28	23	133	9	6	1.4
8-081-04	4.0	42	38	111	28	30	142	10	7	2.2
8-081-05	5.0	44	47	132	30	31	167	12	7	3.0
8-081-08	8.0	50	52	134	32	39	176	12	8	3.7
8-081-10	10.0	56	56	168	44	42	222	13	8	6.2
8-081-15	15.0	61	67	184	54	45	242	14	10	7.9

* Design factor 5:1
YOKE recommends that the working load limit should be reduced to meet any appropriate legislative requirements, if welding on to an excavator. Please contact your YOKE distributors for further information.

||
||
||

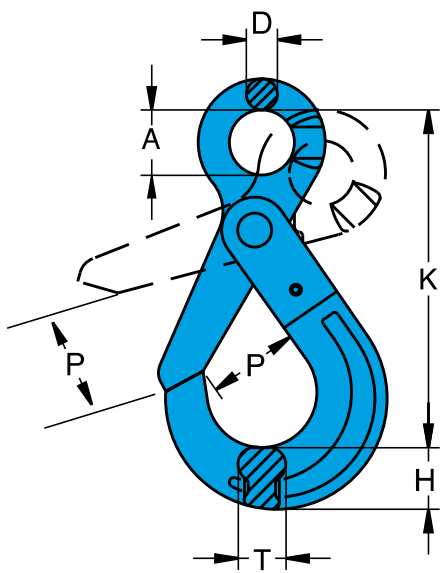


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN EN 1677-1 and DIN 5692.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Each hook is marked with batch number that links to the test certificate with full traceability to raw materials.

G-100 Eye Grab Hook

Item No.	WLL tonnes	For Grade 100 Chain mm	Dimensions (mm)							N.W. kg
			A	B	D	F	K	L	P	
X-079-06	1.4	6	8	18	9	24	76	99	12	0.24
X-079-07	2.5	7, 8	10	24	13	32	102	134	12	0.54
X-079-10	4	10	12	31	14	40	125	163	15	1.03
X-079-13	6.7	13	16	37	18	51	158	208	20	2.18
X-079-16	10	16	19	48	24	64	202	264	21	4.39

★ Design factor 4:1 proof tested and certified.

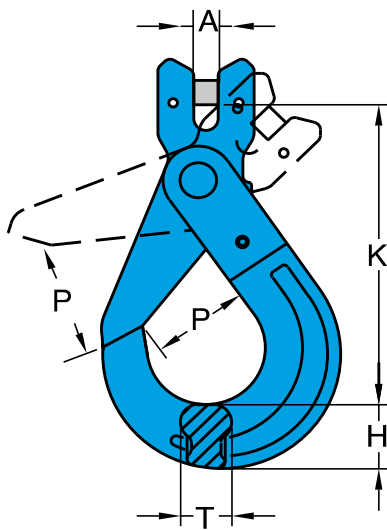


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

G-100 Eye Self Locking Hook

Item No.	For Grade 100 Chain	WLL tonnes*	Dimensions (mm)						N.W. kg
	mm		A	D	H	K	P	T	
X-025-06	6	1.4	21	10	19	110	28	15	0.5
X-025-07	7,8	2.5	25	11	24	136	34	20	0.8
X-025-10	10	4.0	32	13	30	167	44	26	1.5
X-025-13	13	6.7	40	16	39	207	51	30	3.0
X-025-16	16	10.0	50	21	49	252	60	36	5.8
X-025-20	20	16.0	60	23	65	293	70	53	10.0
X-025-22	22	19.0	70	24	63	319	80	49	12.5
X-025-26	26	26.5	80	25	69	343	99	56	15.0

★ Design factor 4:1 proof tested and certified.

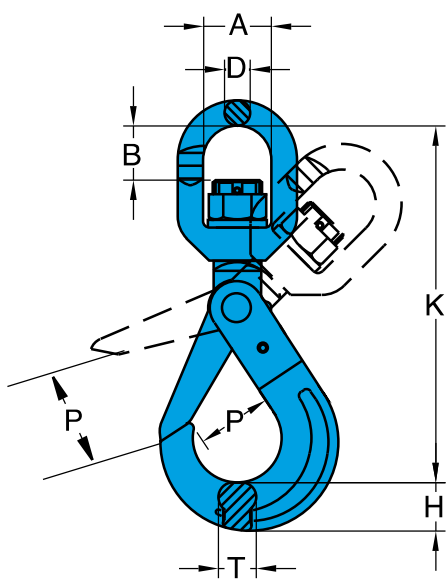


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

G-100 Clevis Self Locking Hook

Item No.	For Grade 100 Chain	WLL tonnes*	Dimensions (mm)					N.W. kg
	mm		A	H	K	P	T	
X-026-06	6	1.4	7	19	94	28	15	0.4
X-026-07	7,8	2.5	9	24	119	34	20	0.9
X-026-10	10	4.0	11	30	142	44	26	1.4
X-026-13	13	6.7	15	39	178	52	30	3.0
X-026-16	16	10.0	18	49	213	60	36	5.0
X-026-20	20	16.0	25	65	251	70	53	11.0
X-026-22	22	19.0	24	63	273	80	49	13.5

★ Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

G-100 Swivel Self Locking Hook

With Brass Bushing

Item No.	For Grade 100 Chain	WLL tonnes*	Dimensions (mm)							N.W. kg
	mm		A	B	D	H	K	P	T	
X-027-06	6	1.4	32	25	12	19	149	28	15	0.7
X-027-07	7,8	2.5	36	30	13	24	186	34	20	1.2
X-027-10	10	4.0	41	38	16	30	218	44	26	2.0
X-027-13	13	6.7	46	48	21	39	276	51	30	4.1
X-027-16	16	10.0	61	56	23	49	329	60	36	7.2
X-027-20	20	16.0	74	86	25	65	403	70	53	13.0
X-027-22	22	19.0	97	98	33	63	454	80	49	20.0
X-027-26	26	26.5	123	120	51	69	535	99	56	33.0

